

User's Manual

Sinexcel AHF One-Set and Multi-Set System (25~600A)

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Sinexcel Electric Co., Ltd.

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Following components and parts are mentioned in this manual

Module	Description
Sinexcel AHF module rating: 25A/35A/50A/60A/75A/100A For example: <u>Sinexcel XXX AHF 4 3L/R L</u> The rating of Sinexcel AHF is 25A/35A/50A/60A/75A/100A, the rated voltage is 400V, the network configuration is 3 phases 4 wires. R means the rack mounting, L means LCD display.	<u>Sinexcel XXX AHF 4 3L/R L</u> L: LCD R: Rack mounting H: Wall mounting 3L: 3 Phase 3 Line 4L: 3 Phase 4 Line 4: 400V 6: 690V AHF: Active Harmonic Filter Rating: 025/035/050/060/075/100 25A/35A/50A/60A/75A/100A Sinexcel: AHF Brand Name

Options	Models	Notes
External CT components	Selected by customer	There are several kinds of specifications for LCD models, and the specifications within 150:5-10000:5 are available for LCD models.
CT cable components	Decided by using conditions	The quantity of unit is decided by the quantity of separated machines of the Multi-Set or the installation method, see CT cable components for details.
LCD and monitoring components	Optional	LCD panel is a standard product



Notices

Please describe the installation method (racking or wall-mounting) when ordering Sinexcel AHF!

Safety Precautions

This manual describes the installation and operation methods of Sinexcel AHF.

Please read the manual carefully before installation.

The commissioning and maintenance of Sinexcel AHF shall be conducted by engineer(s) appointed by the manufacturer or the agent, otherwise personal injury and device damages might be caused; the maker shall not be responsible for such kinds of damages.

Sinexcel AHF is only for commercial/industrial use, it can't be used as energy-saving equipment related with any life-support devices.

The product is grade A AHF equipment. Wireless disturbance might be caused when it is used as energy-saving equipment, thus additional measures are required in this condition.



Normative References

This equipment meets CE 73/23 & 93/68 (low voltage safety) , 89/336 (EMC), and the EMC standards (C-Tick) of Austrilia and New Zealand:

See Chapter VII *Product Specifications* for the details.

Please install the equipment according to requirements stated above and use the accessories appointed by the manufacturer.



Warning: Heavy Electric Leakage

Please connect the ground wire correctly before connecting the equipment to the power supply.

The leakage current to ground shall be in the range of 3.5 mA-1,000mA.

The steady state and transient state leakage currents produced when starting shall be taken into consideration when you choose instantaneous release RCCB and RCD components.

It's advised to select residual current circuit breakers (RCCBs) that is not sensitive to unidirectional DC pulse (A-grade) and transient current pulse.

The leakage current to the ground flows through RCCB or RCD too.

The earthing of the equipment must meet local electric regulations.



User Serviceable Parts

The maintenance of the internal parts of the equipment shall be conducted upon some tools by professional personnel. All compoments and parts that are kept in the protected containers and must be opened by tools, are user nonserviceable.

This AHF fully meets the equipment's safety standards in working zone. There is dangerous voltage with AHF but that only maintenance personnel can access. As the components with dangerous voltage has protective cap which must be opened by tools, thus the possibility of touching dangerous high voltage is very small. There is no any danger when you operate the equipment according to relevant regulations and the procedures specified in the manual.



Dust network maintenance

Please according to the site environment choose whether installation anti-dust mesh, dust bigger when must be installed dust network;

Such as the installation of dust network, it is required to clean dust and regularly to ensure smooth ventilation, suggest cleaning frequency for 1 times/month, the longest cleaning time interval must not exceed 3 months.

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Chapter I One-Set System Installation

1.1 Introduction

In this chapter, we shall introduce Sinexcel AHF and the requirements of position selection and wiring of related equipments.

As different sites have different conditions, only the general installation procedures and methods shall be introduced for installation personnel. Please install the device according to the actual conditions of the site.



Warning: Professional Installation

It is not allowed to electrify the AHF unless getting the consent of the engineer after commissioning.

AHF shall be installed according to the manual by qualified engineer(s). The specifications and installation instructions of other devices shall be provided when delivery.



Note: 3P4W and 3p3w System Power Supply

Standard Sinexcel AHF system can be connected with three-phase four-wire (earthing) TN, TT, IT AC distribution system (IEC60364-3) and three-phase four-wire system. For IT AC distribution system, a 4-polar breaker is needed for input, see relevant IT system standards for details.

1.2 Initial Check

Before installing AHF, please check the product as follows:

1. Check whether the outside and inside of AHF is damaged in transportation. If there is any damage, please inform the carrier immediately.
2. Check label to confirm the equipment. There is a label affixed on the side of the equipment with AHF model, capacity and other parameters.

1.3 Position Selection

1.3.1 AHF Installation Position

Sinexcel AHF is designed to use in the house and should be installed in a clean site with good ventilation to ensure that the environment temperature meets the requirements of the equipment (see table 8-2).

Sinexcel AHF is equipped with a built-in fan that provides forced air cooling. The cool air will enter the inside of AHF through the wind grids in front of AHF casing, and the hot air will be discharged through the wind grids at the back of AHF. Do NOT block the vents.



Notices

If wall-mounting mode is selected, 150mm must be kept at least for air ventilation between the air inlet/outlet and the wall!

If standard rack mounting mode is selected, please select the rack that the air can flow through both of the front and back doors.

If necessary, the indoor ventilating fan should be installed to avoid room temperature increasing. And air strainer is needed if there is too much dust in the air.

Note: Sinexcel AHF can only be installed on the surface of concrete or other nonflammable materials. Three installation methods are available including rack mounting installation, flat mounting installation and wall mounting installation.

1.3.2 Storage

If it is unnecessary to install Sinexcel AHF immediately, it shall be stored in the house and avoid high humidity and high temperature (see table 8-2).

1.4 Positioning

Module design is adopted for the case of Sinexcel AHF, which is convenient to the positioning and transport of the equipment.

To prolong the service life, the location of Sinexcel AHF shall meet following requirements:

- Easy to connect wires;
- Enough operating space;
- Good ventilation to satisfy the heat emission requirement;
- No corrosive gas in the air;
- No devices of producing high humidity and high temperature;
- Not dusty environment;
- Satisfy fire control requirement;
- Working temperature: -5°C — $+45^{\circ}\text{C}$.

Open the upper cover of Sinexcel AHF, you may see power supply terminals and CT input wiring terminals. The control panel in the front of AHF is equipped to display the basic operating states and warning information. For rack mounting installation, the air inlet is in the front and the air outlet is at the back of the equipment; for wall-mounting installation, air inlet is at the lower and the air outlet is at the upper.

1.4.1 Sinexcel AHF

As a modular design, in 25 A / 35 A AHF, the height is 200 mm and width is 260 mm. It is very flexible to install with the small dimensions and light weight. In 50 A / 60 A AHF, the height is 200 mm, and in 75 A / 100 A AHF, the height is 232 mm. In both of them, the width are standard 19 inches cabinet size, so the AHF can be chose to install in the 19 inches cabinet shared with the other equipment. It can also be placed in other cooling cabinet equipment above, in order to save a space, recommend direct articulated near the wall of the load.

1.4.2 Cabinet Transport



As each Sinexcel AHF module is about 16kg~40kg, two persons are enough for short-distance transport; but for long-distance transport, the transport equipments shall be needed.

Make sure that the weight of Sinexcel AHF is within the loading capacity of small transport equipment, see table 8-5

Small trailer or other similar transport equipment can be used to transport Sinexcel AHF.

1.4.3 Working Space

There are grids on both sides of Sinexcel AHF, proper space is needed to be left. If it will be installed in the standard 19-inch cabinet, the space stated above is unnecessary.

To fix the power supply terminals inside the AHF during normal operation, the installation must meet the local regulations, and there should be enough space at the back of AHF for the work of maintenance personnel. After all wires are connected, there must be enough space (150mm at least) to keep good ventilation.

1.4.4 Final Positioning

In the front of Sinexcel AHF case, there are some joints to connect the case and the cabinet. On the side of the case, there are structures used to fix the case on the wall. Before the final position, please select the proper installation position and method in advance.

1.4.5 Cable-in Method

Back Cable-in method and upper Cable-in method are provided, the selection of Cable-in method is decided by the installation method of AHF.

During wiring, remove the upper cover to access to the Cable-in hole and connection terminals.

1.5 External Protective Devices

A breaker or other protectors shall be installed at the place of external AC power supply input of Sinexcel AHF system. This chapter provides general instructions for qualified installation engineer, who shall learn about the local installation regulations of equipments to be installed.

Overcurrent

A proper overcurrent protector shall be installed for the electric supply input distribution, and the current capacity and overload capacity of power cable shall be taken into consideration. When the current is 125% of that stated in Figure 1-1, thermomagnetic breaker of IEC 60947-2 tripping curve C (normal) is advised.



Notice

For IT electric-net system, four-polar protector is needed to be installed for external input distribution and external output distribution of Sinexcel AHF.

Earth leakage current (RCD)

Residual current device (RCD) for previous input distribution of Sinexcel AHF must meet following requirements:

- Being sensitive to the unidirectional DC pulse (A-grade) of distribution network
- Being insensitive to transient current
- Having common sensitivity and the value can be adjusted within range of 0.3-1A

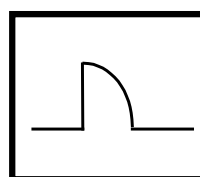
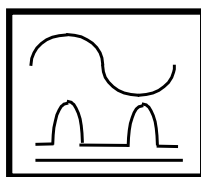


Figure 1-1 Signs of Leakage Current Breaker (RCCB)

To avoid wrong warning when the earth leakage current tester is used in the Multi-Set system, the earth leakage current tester shall be installed on the previous input distribution terminal.

The filter RFI inside AHF shall have an earth leakage current within the value range from 3.5mA to 300mA. Please confirm the sensitivity of each differential of previous input distribution and next distribution (to load).

1.6 Power Cable

Designing the cable according to instructions stated in this chapter and the local wiring regulations, and taking the environment conditions into consideration.



Warning

Before the wiring of Sinexcel AHF, please make sure you clearly know the position and state of the switches connecting AHF's input power and electric supply distribution.

Make sure these switches are in off state, and affix warning labels to avoid other people's operations to these swithes.

Table 1-1 Power cable connection fixed bolt and moment

model	Sinexcel 025/035 AHF		Sinexcel 050/060/075/100 AHF	
Voltage class/terminal	Bolt specifications		Bolt specifications	
	Input cable	Torque	Input cable	Torque

380V/400V	bolt	aperture (mm)	(Nm)	bolt	aperture (mm)	(Nm)
A/B/C/PE	M6	6	4	M8	8	6
N	M6	6	4	M8	8	6

Note:

1. The current of neutral cable may exceed rated current, generally it's 1.732 times of the rated current, and the system shall be designed by 3 times of the rated current.
2. Protective earth wire: When connecting the cabinet and the main earth system, the shortest length wiring method should be adopted. Earth wire should be selected with available cross sectional area according to power failure class, cable length and protective type. According to AS / IEC 60950-1, 16mm² is advised.
3. See **Chapter III Installation Diagram** for positions of connection terminals.



Warning

Violation of earth requirements might cause electromagnetic interference, electric shock and fire.

Table 1-2 Distance between Joint Point of Equipement and the Floor

AHF	Sinexcel AHF Minimum Distance (mm)
Input Terminal	284



Important

The operations stated in this section must be conducted by authorized persons. Please contact the customer service department of our company if there is any problem.

After final positioning of the equipment, please refer to the wiring diagram in Chapter III to connect the power cables as per the following steps:

1. Confirm that all the distribution switches of Sinexcel AHF are turned off, and affix warning labels beside these switches to avoid other people's operations.
2. Open the upper cover of Sinexcel AHF to access to the terminal base connecting power cable.
3. Connect the protective earth and other earth cables to the earth connection point PE of Sinexcel AHF (PE is on the same PCBA with connection base of input cable). All the AHF cabinets shall be earthed).

Note: the wiring of earth wire and central wire must meet related local and national regulations.

4. Mark and connect the input cables according to installation type.



Warning

If the AHF hasn't been installed when the debugging engineer arrives, please make safe insulation to the power cables that are used to connect to the AHF.

5. Re-fit all protective covers.

1.7 Monitoring Module

According to the detailed requirements of site, auxiliary connections may be needed to realize functions of man-machine communication, warning signal provided to external equipments, and remote emergent stop, etc. These functions can be realized through monitoring panel on the side of the front panel of AHF. There are following ports and interfaces on the monitoring panel:

- User communication port (used to set up parameters and realize background monitoring function);
- Internet port.

Note: these function shall be valid only after setting through software, password is needed to complete relevant settings.

Chapter II Multi-Set System Installation

2.1 Introduction

Please install Multi-Set system according to the installation steps of one-set system and the requirements hereunder.

2.2 AHF One-sets of Multi-Set System

The basic installation steps of Multi-Set system are as same as one-set system. The different installation steps between multi-Set system and one-set system shall be described in following sections.

2.2.1 Install Multi-Set System

Place all one-sets in a row and connect them according to Figure 2-1. For the convenience of maintenance and system testing, electric power distribution cabinet is advised. Theoretically speaking, the quantity of Sinexcel AHF in Multi-Set system isn't been limited. However, in consideration of the circuit testing precision, six units are advised at most, and thus a better equal current of each AHF in the Multi-Set system can be realized.

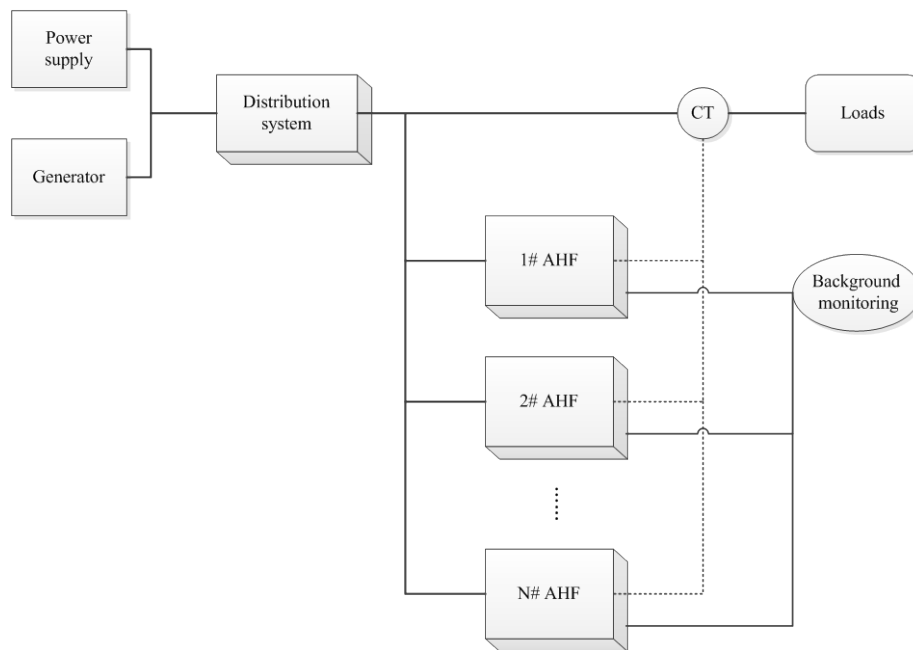


Figure 2-1 Installation Diagram of N units of AHF in Multi-Set System

Figure 2-2 and 2-3 describe the installation diagram of rack mounting AHF parallel connection in cabinets, including 6 units of Sinexcel 050 AHF (total capacity of 300A) or 6 units of Sinexcel 100 AHF (total capacity of 600A). Figure 2-4 describes the installation diagram of units of wall mounting AHF parallel connection.

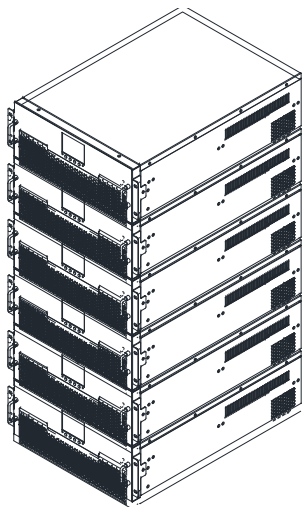


Figure 2-2 Installation Diagram of rack mounting
AHF parallel connection (6 units of 50A)

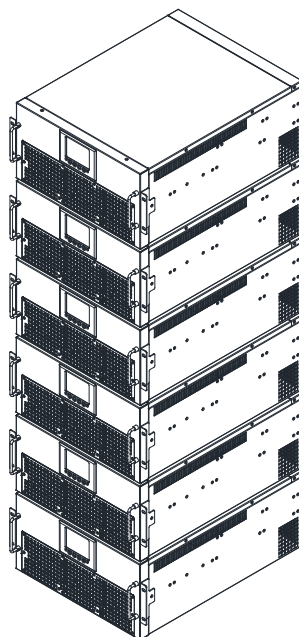


Figure 2-3 Installation Diagram of rack mounting
AHF parallel connection (6 units of 100A)

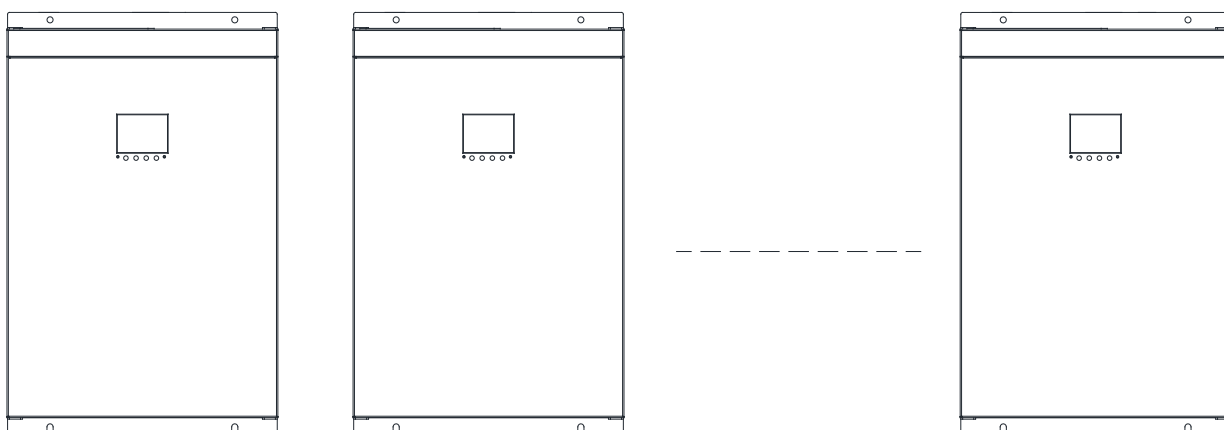


Figure 2-4 Wall-mounting Parallel Connection Diagram (N units)

2.2.2 External Protective Devices

See Chapter I One-set System Installation

2.2.3 Power Cable & Control Cable

The power cable layout is as same as that of one-set system.

Note: the power cables' length and specifications of each one-set should be same; especially, the length of the control cables' from the external CT to each one-set must be same to realize equal current flow. The length in 5m, 10m and 15m of cables are provided for selection. If you need cable longer than 15m, the cable needs some special treatment (such as strengthen the shield or use smaller resistivity cable). If you need cable longer than 30m, please contact Sinexcel Electric in advance.

2.3 Features of Multi-Set System

1. For Multi-Set system, the hardware and software of Sinexcel AHF are as same as that of one-set system and the configuration of Multi-Set system can be made by parameters setup software.

2. It's easy to control the wire connection, which contributes to the reliability improvement of the system and convenience for maintenance on site.
3. The user can read the total loads of the Multi-Set system through the LCD of each one-set.

2.4 Sinexcel Parallel Connection Requirements

An AHF system comprising multiple one-sets functions as a large AHF system, however, the Multi-Set system has higher system reliability. To ensure that all one-sets are to be used equally under related wiring regulations, following requirements should be met:

1. All the one-sets must be the same model made by the same manufacturer.
2. If the residual current device (RCD) is needed, after correct setup, it must be installed before the same central cable input terminal. Or the device must monitor the leakage current of the protected ground of the Multi-Set system. See “Warning: Heavy Electric Leakage”.
3. The output of all the Sinexcel one-sets shall be connected to the common output terminal.

Chapter III Installation Diagram

3.1 Introduction

In this chapter we shall mainly introduce the installation size of Sinexcel AHF series so as to provide convenience for the user to fix and install.

To satisfy the requirements of different users, two kinds of different appearance designs are provided, including Racking module with LCD and wall-mount module with LCD.

3.1.1 Racking module with LCD

In Figure 3-1, Racking with LCD of Sinexcel 025/035 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-5.

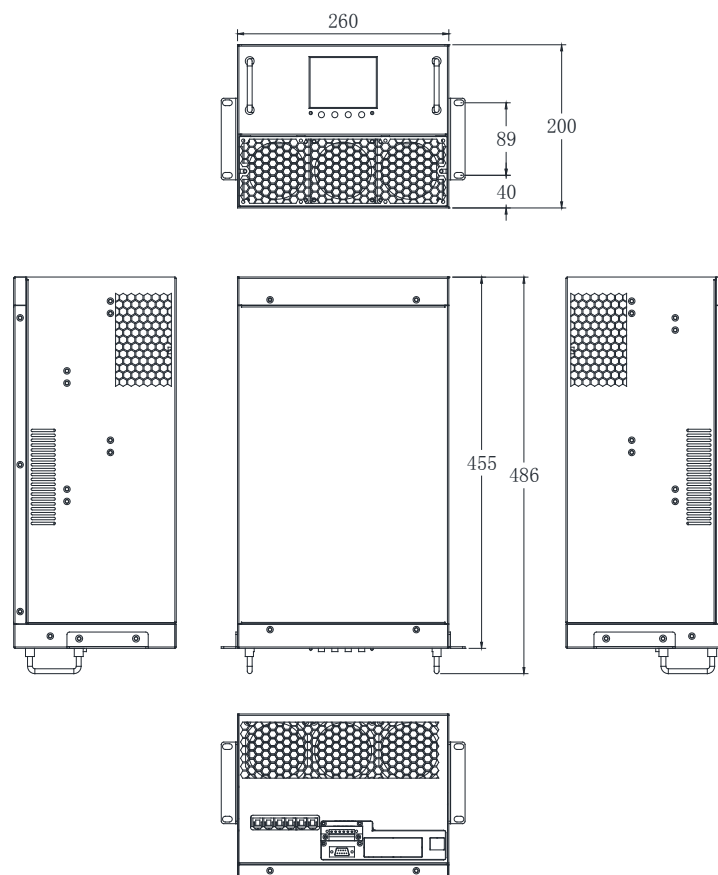


Figure 3-1 Racking with LCD of Sinexcel 025/035 AHF's Size and Installation Diagram

In Figure 3-2, Racking module with LCD of Sinexcel 050/060 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-6.

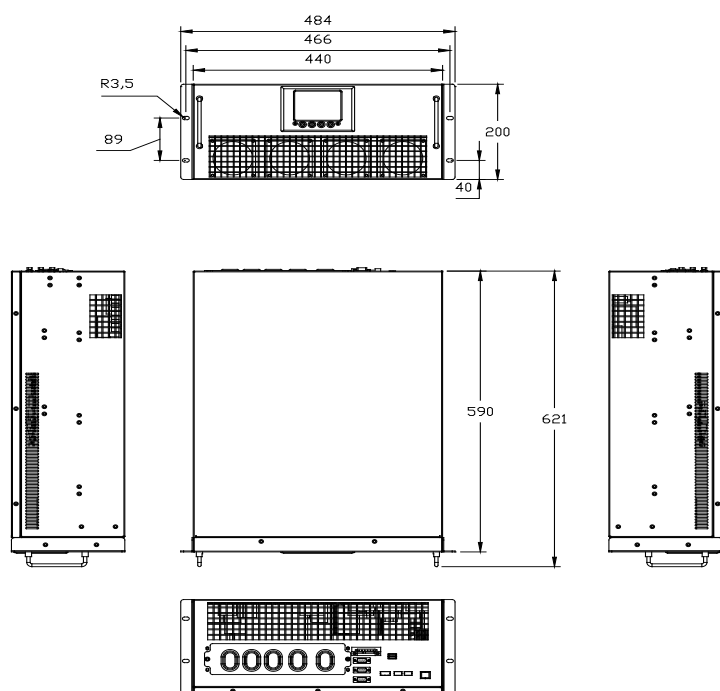


Figure 3-2 Racking with LCD of Sinexcel 050/060 AHF's Size and Installation Diagram

In Figure 3-3, Racking module with LCD of Sinexcel 075 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-7.

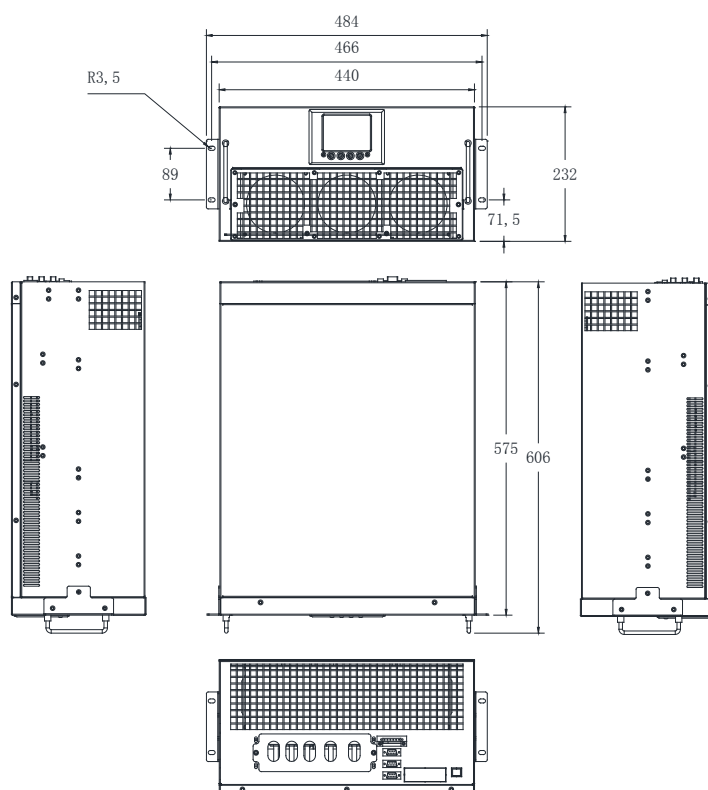


Figure 3-3 Racking with LCD of Sinexcel 075 AHF's Size and Installation Diagram

In Figure 3-4, Racking module with LCD of Sinexcel 100 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-8.

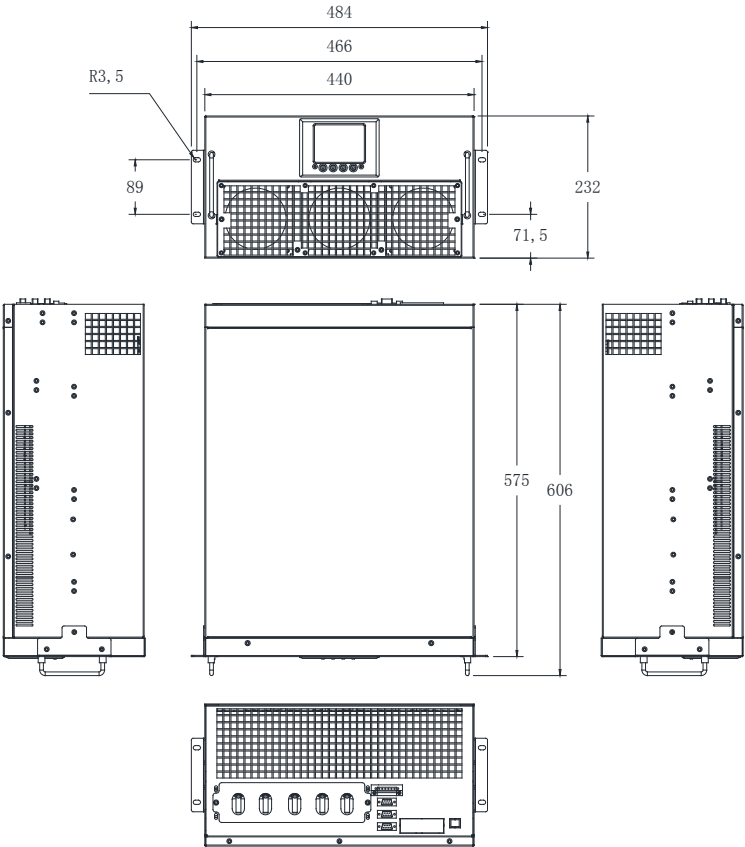


Figure 3-4 Racking with LCD of Sinexcel 100 AHF's Size and Installation Diagram

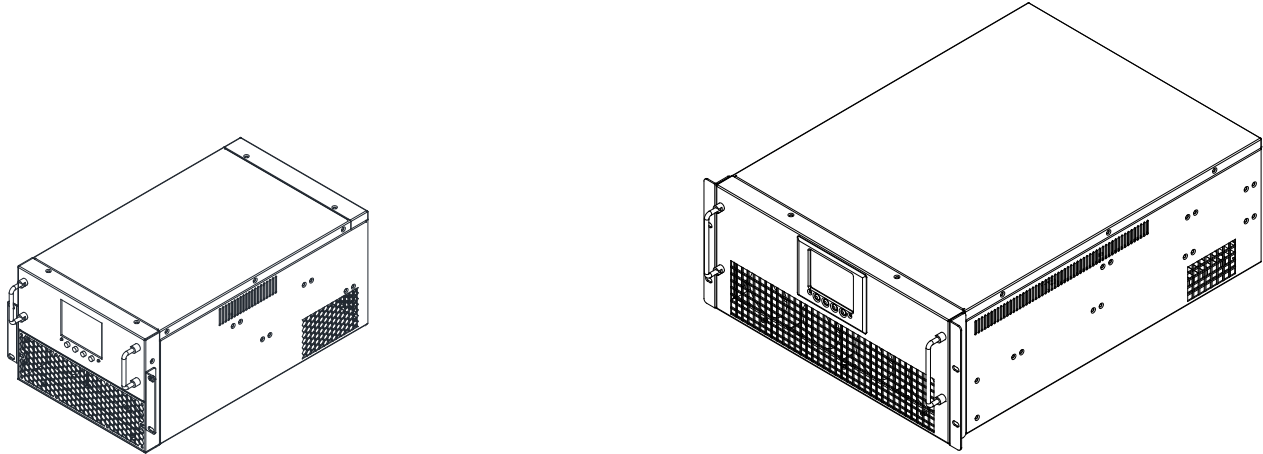


Figure 3-5 Racking with LCD of Sinexcel 025/035 AHF's 3D view Figure 3-6 Racking with LCD of Sinexcel 050/060 AHF's 3D view

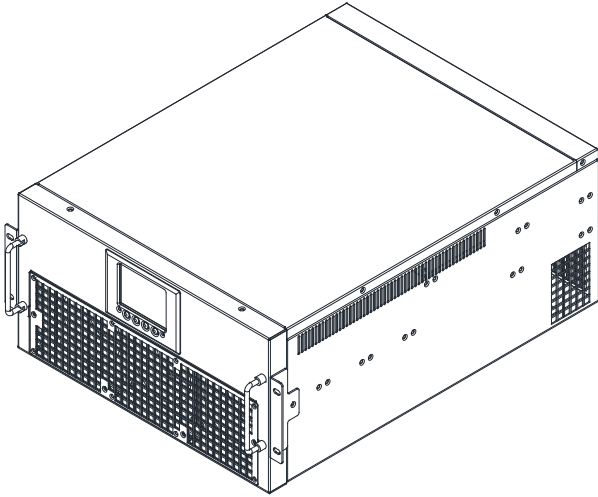


Figure 3-7 Racking with LCD of Sinexcel 075 AHF's 3D view

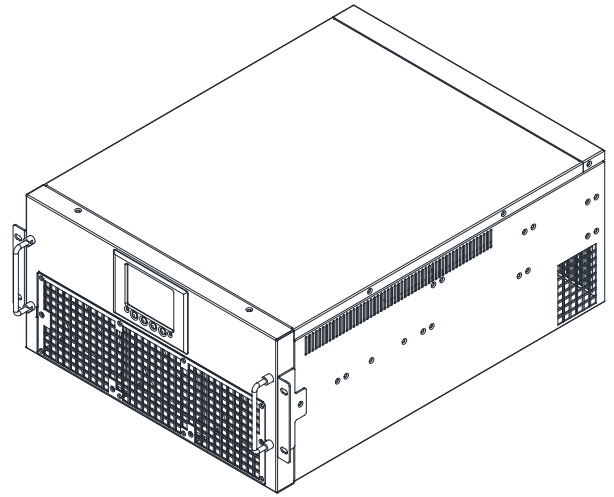


Figure 3-8 Racking with LCD of Sinexcel 100 AHF's 3D view

3.1.2 Wall-mount module with LCD

In Figure 3-9, Wall-mount module with LCD of Sinexcel 025/035 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-13.

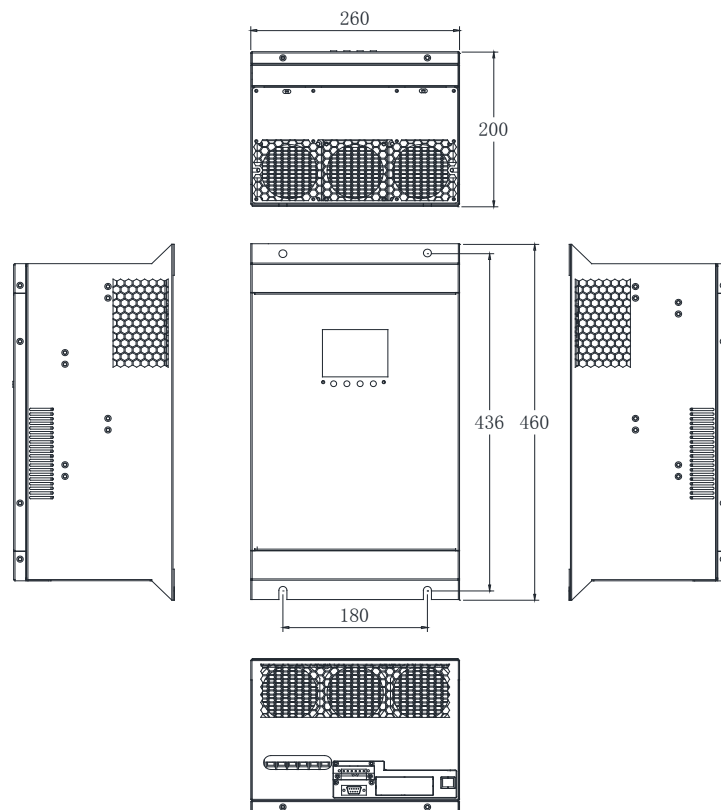


Figure 3-9 Wall-mount with LCD of Sinexcel 025/035 AHF's Size and Installation Diagram

In Figure 3-10, Wall-mount module with LCD of Sinexcel 050/060 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-14.

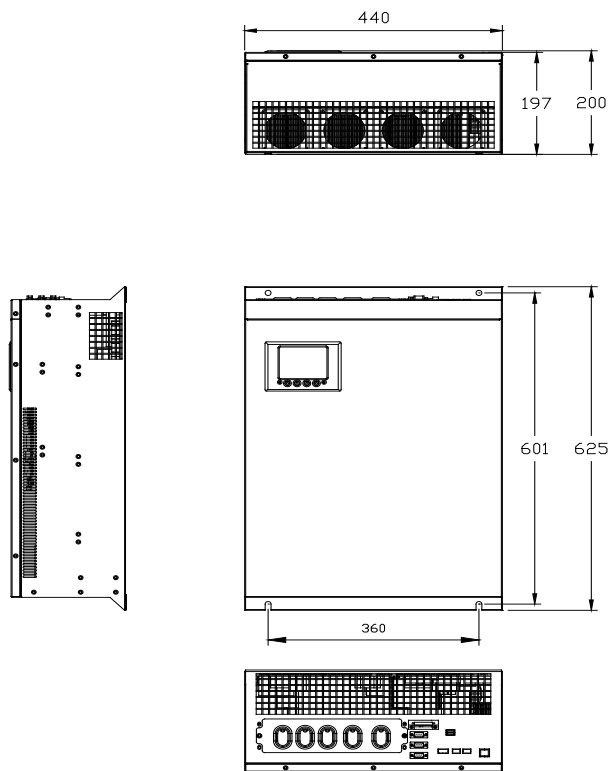


Figure 3-10 Wall-mount with LCD of Sinexcel 050/060 AHF's Size and Installation Diagram

In Figure 3-11, Wall-mount module with LCD of Sinexcel 075 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-15.

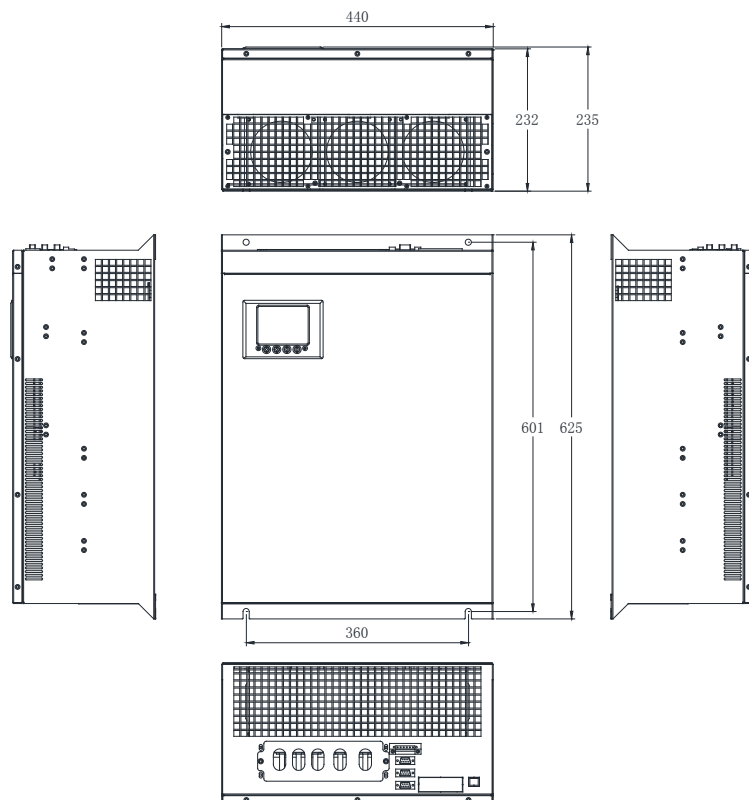


Figure 3-11 Wall-mount with LCD of Sinexcel 075 AHF's Size and Installation Diagram

In Figure 3-12, Wall-mount module with LCD of Sinexcel 100 AHF's size and installation position are described; the user may design fixing holes and install the equipment according to the sizes in the Figure. The 3D view is shown in Figure 3-16.

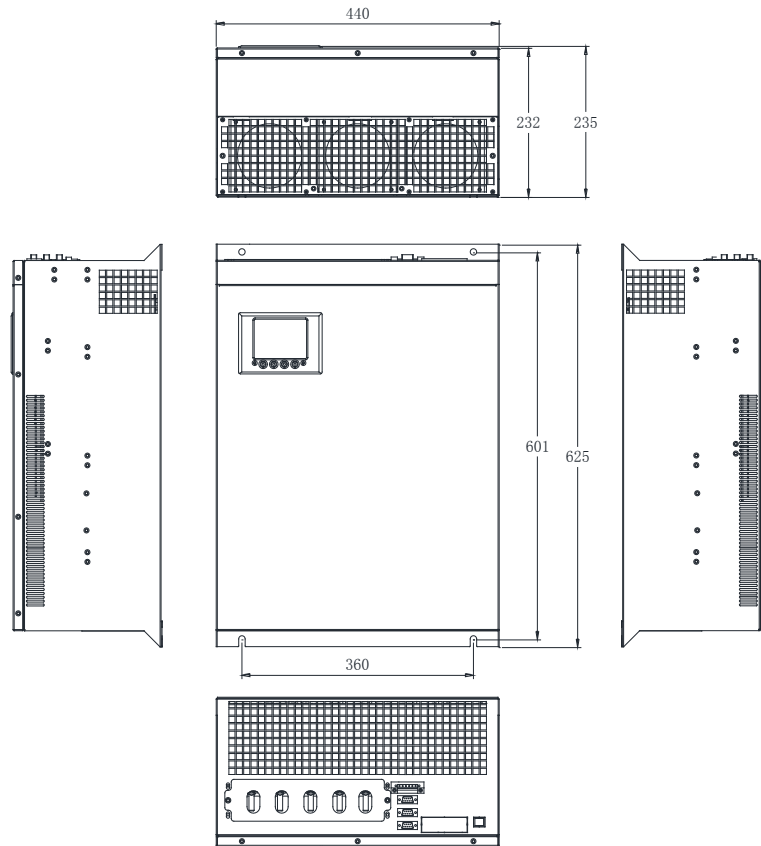


Figure 3-12 Wall-mount with LCD of Sinexcel 100 AHF's Size and Installation Diagram

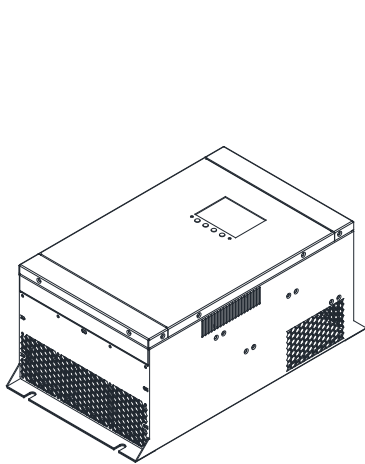


Figure 3-13 Wall-mount Sinexcel 025/035 AHF's 3D view

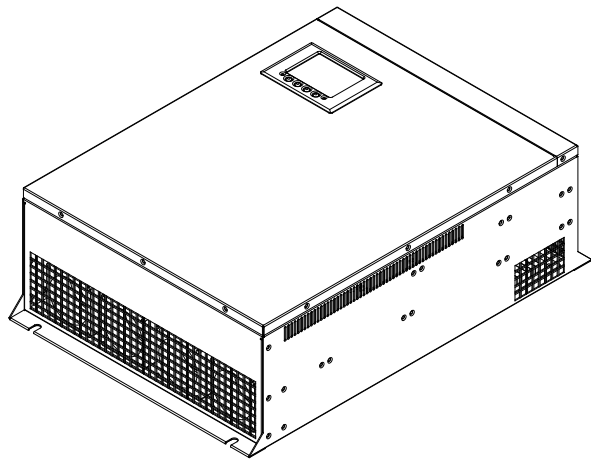


Figure 3-14 Wall-mount Sinexcel 050/060 AHF's 3D view

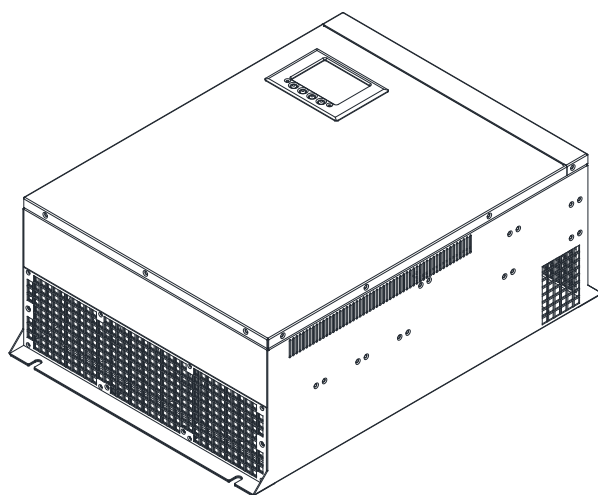


Figure 3-15 Wall-mount Sinexcel 075 AHF's 3D view

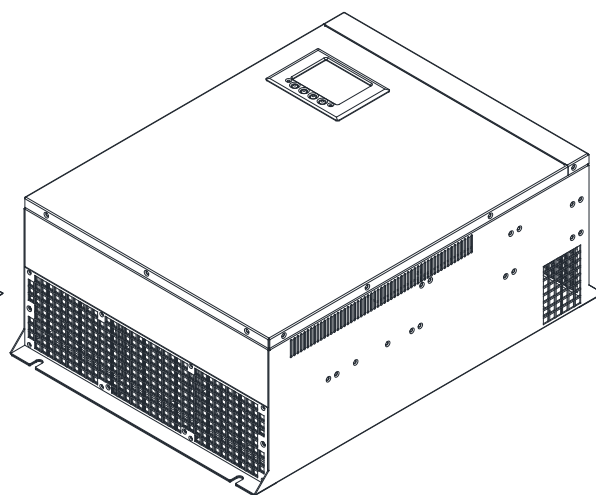


Figure 3-16 Wall-mount Sinexcel 100 AHF's 3D view

3.1.1 System terminal

Figure 3-17 and 3-18 are Sinexcel 025/035 AHF's wiring diagrams, from which we can see the positions of terminals of power cable and CT cable.

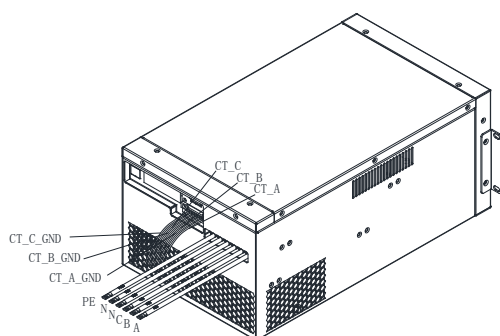


Figure 3-17 Racking Sinexcel 025/035 AHF's wiring diagram

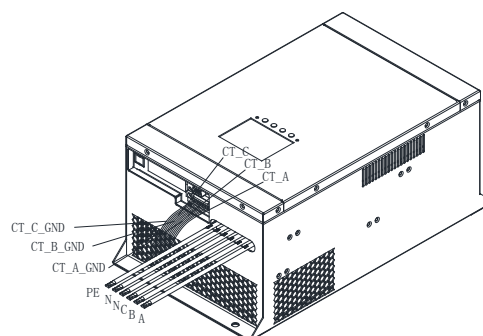


Figure 3-18 Wall-mount Sinexcel 025/035 AHF's wiring diagram

Figure 3-19 and 3-20 are Sinexcel 025/035 AHF's wiring diagrams, from which we can see the positions of terminals of power cable and CT cable.

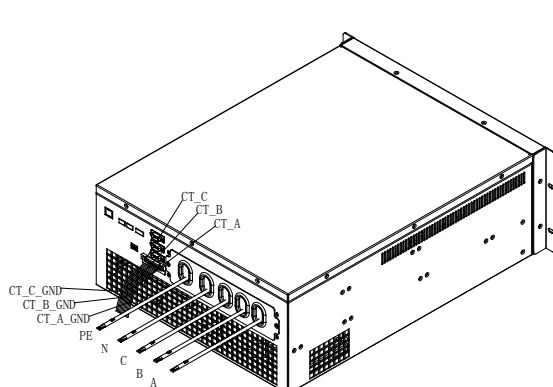


Figure 3-19 Racking Sinexcel 050/060 AHF's wiring diagram

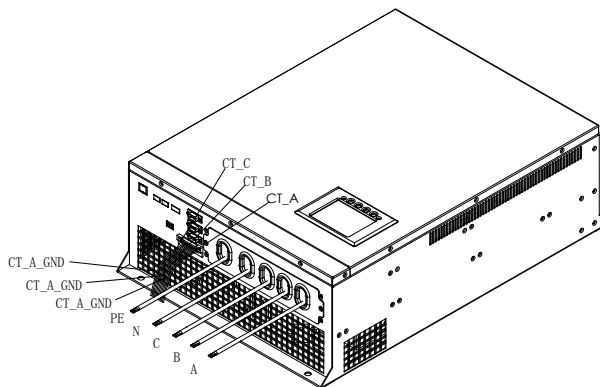


Figure 3-20 Wall-mount Sinexcel 050/060 AHF's wiring diagram

Figure 3-21 and 3-22 are Sinexcel 075 AHF's wiring diagrams, from which we can see the positions of terminals of power cable and CT

cable.

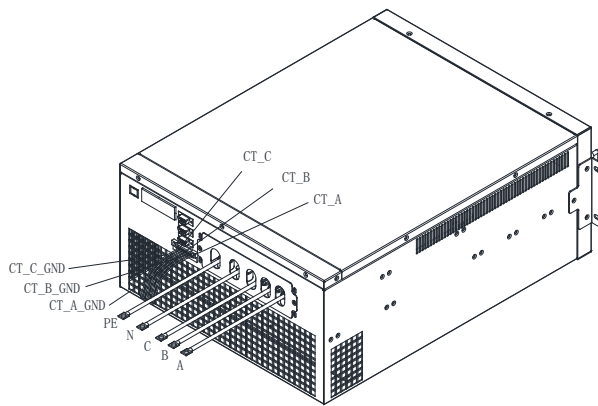


Figure 3-21 Racking Sinexcel 075 AHF's wiring diagram

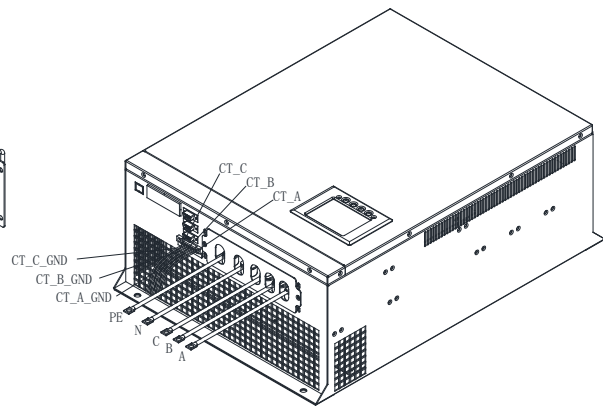


Figure 3-22 Wall-mount Sinexcel 075 AHF's wiring diagram

Figure 3-23 and 3-24 are Sinexcel 100 AHF's wiring diagrams, from which we can see the positions of terminals of power cable and CT cable.

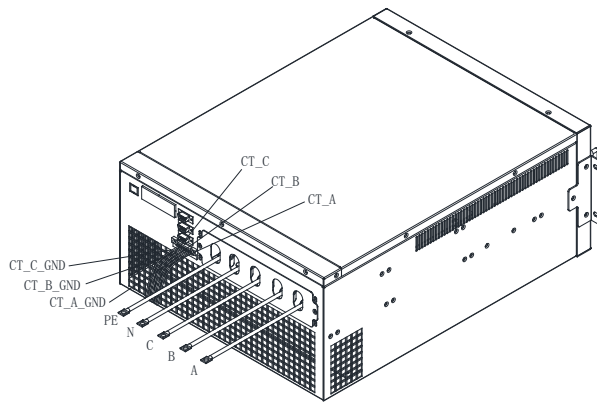


Figure 3-23 Racking Sinexcel 100 AHF's wiring diagram

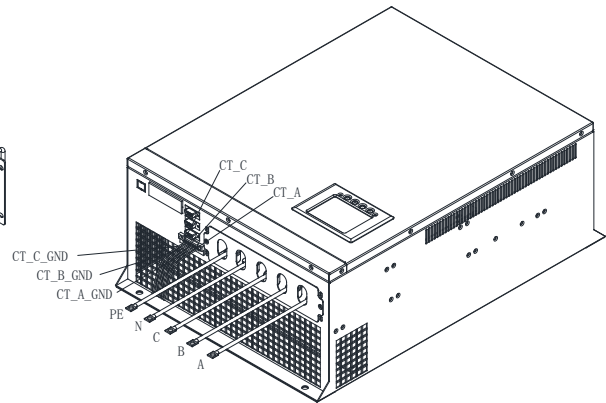


Figure 3-24 Wall-mount Sinexcel 100 AHF's wiring diagram

Chapter IV Running and Operating Steps



Warning: Electric shock danger behind the protective cover.

No user serviceable parts inside the protective cover.

Only the qualified personnel are allowed to open the cover.

Suggestion: it's advised to use a breaker between AHF and power supply!

4.1 System Setup and Wiring

4.1.1 System Setup

The external CT transformation ratio and the operation mode of Sinexcel AHF should be set through the LCD screen in the front of AHF case. The detail is show in *chapter V The Operation and Control Panel*.

4.1.2 System Wiring

Sinexcel AHF has six main wiring terminals with outside; refer to 3.1.3 System Wiring Terminal for details.

- Input A—A phase input terminal
- Input B—B phase input terminal
- Input C—C phase input terminal
- N—Neutral input terminal
- PE—system earth terminal, as the housing of the system is metallic, in order to avoid personal accident, please connect the earth via this terminal before powering on the system.
- J14, J15 or J36 or J67, J68 - external CT vice edge terminals, J14, J15 (50A / 60A) or J36 (25A/ 35A) or J67, J68 (75A/ 100A) terminal from the outside joint in maximum allowable current for 5A

J14, J15 or J36 or J67, J68 has six wiring positions in total and refer to table 4-1 for details:

Table 4-1 External CT terminal corresponding table

J14、J15 terminal	J36 terminal	J67、J68 terminal	Label	Description
J14-3	J36-1	J67-3	CT_A	S1 terminal connecting to A phase CT
J14-2	J36-2	J67-2	CT_A_GND	S2 terminal connecting to A phase CT
J14-1	J36-3	J67-1	CT_B	S1 terminal connecting to B phase CT
J15-3	J36-4	J68-3	CT_B_GND	S2 terminal connecting to B phase CT
J15-2	J36-5	J68-2	CT_C	S1 terminal connecting to C phase CT
J15-1	J36-6	J68-1	CT_C_GND	S2 terminal connecting to C phase CT

Refer to chapter VI for the installation of CT.

4.2 Sinexcel AHF Power ON/OFF

After installation and commissioning by the engineer, the user may power on Sinexcel AHF.

4.2.1 Power ON Steps

It's applicable to the power-on operation when AHF is in power-off state.

The operating steps are described as follows:

1. Fix the upper cover of Sinexcel AHF.



Warning

AHF output terminal shall be electrified when powering on AHF.

If the load is connected to AHF output terminal, please confirm whether it's safe to electrify the load. If the load is not ready to be electrified, DO keep the load away from AHF output terminal.

2. Close the disconnecting switch which disconnecting the power supply and AHF

The LCD screen will be light and the LED indicator light flickers in green color by doing so. And about 20 seconds later, the indicator light will be green in steady. If there are faults in equipment, the LED indicator will be red, and the AHF cannot be power on.

4.2.2 Power-OFF Steps

There are two kinds of power-off modes, one is to disconnect the switch of AHF and power supply, in this mode, the system shall be thoroughly powered off and it may conduct maintenance and setup work, the other one is to press the switch button on LED panel, in this mode, it shall close the power parts of the system only and the bus bar and auxiliary power still exist, the control system is in standby status, further press the switch button to start AHF directly. In this mode, it's not allowed to conduct maintenance and setup work.



Warning

In order to avoid personal hurt, if you want to repair or dismantle the housing after powering off, please test the input terminal by the multimeter to ensure no power inside! It's advised to open the cover five minutes later after powering off.

4.2.3 Automatic startup

If the occurrence of power cut or abnormal voltage or frequency, Sinexcel AHF shall be automatically powered off and stop outputting the compensation current.

If the following requirements are met, Sinexcel AHF shall be automatically restarted:

- Power supply is normal
- Sinexcel has set in the auto start function
- After prolonging via auto start (default 10 seconds)

If Sinexcel AHF has not set up the auto start function, the user may start AHF by pressing ON/OFF key.

Chapter V Operation and Control Panel

5.1 Introduction

This chapter mainly introduces the LCD display and setup parameters, the user may operate and control the device through LCD. LCD user-friendly interface has 320*240 dot matrix display, LCD may give real-time alarm message and provide 500 alarm records for inquiry that are reliable basis for fault diagnosis.

The user may make operations through LCD panel, view the input/output/load parameters and waves, and get the current working status and alarm message of Sinexcel AHF. The LCD can also display the version information of system software and monitoring software.

The panel has two functional parts: LCD display and menu/operation keys.

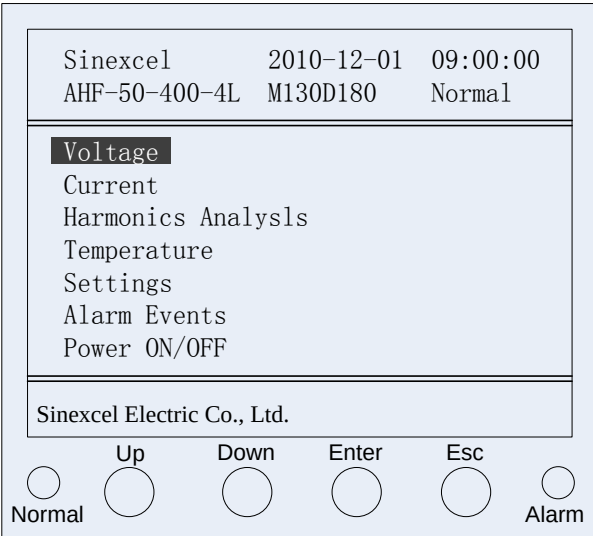


Figure 5-1 Sinexcel AHF operation and control panel

Table 5-1 Sinexcel AHF operation and control panel parts description

Buttons/Indicators	Functions
Up	Move upwards
Down	Move downwards
Enter	Confirm key
Esc	Cancel key
Normal	System is normal
Alarm	System fault

Additional instructions of the buttons:

Press the Up and Down simultaneously, turn into the Power OFF menu;

Press the Up and Enter simultaneously, the LCD screen will be lighter;

Press the Down and Enter simultaneously, the LCD screen will be darker;

Press the Esc and Enter simultaneously for 10 seconds, turn into the senior parameter settings menu (the function only for special personnel).

5.1.1 System Parameters and Waveforms Inquiry

We can inquiry following system parameters by the LCD screen: grid voltage, frequency, load current, compensated current and THDI, load harmonic current and the spectrum. Figure 5-2 is the menu of voltage.

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
RMS Voltage		
L1-Voltage Waveform		
L2-Voltage Waveform		
L3-Voltage Waveform		
Sinexcel Electric Co., Ltd.		

Figure 5-2 voltage

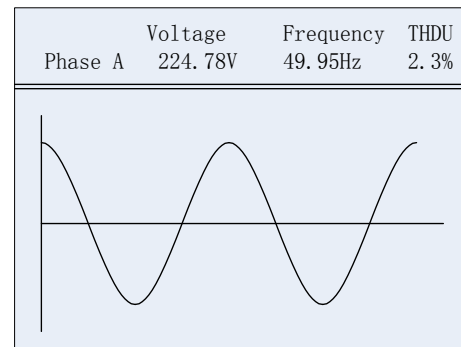


Figure 5-3 voltage waveform

We can see the 3-phase grid voltage, frequency as well as the THDU of from the interface as figure 5-2 shown. We can see the phase voltage information from the menu in figure 5-3 by pressing the Enter button.

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
Load Current		
Comp. Current		
Grid Current		
Sinexcel Electric Co., Ltd.		

Figure 5-4 current

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
RMS Load Current		
L1-Current Waveform		
L2-Current Waveform		
L3-Current Waveform		
Sinexcel Electric Co., Ltd.		

Figure 5-5 RMS load current

Select Current in the main interface to enter the current selection interface as figure 5-4 shown to view the parameters and waveforms, select Load Current option to enter the corresponding interface as figure 5-5 shown to view the 3-phase current and THDI, if you want to view the waveforms, select the corresponding phase and then press Enter to view.

In the same way, If we want to view harmonic analysis, please press the Enter button to enter the interface as figure 5-6 shown.

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
THD Voltage&Current		
L1-Harmonic Spectrum		
L2-Harmonic Spectrum		
L3-Harmonic Spectrum		
Sinexcel Electric Co., Ltd.		

Figure 5-6 harmonic analysis

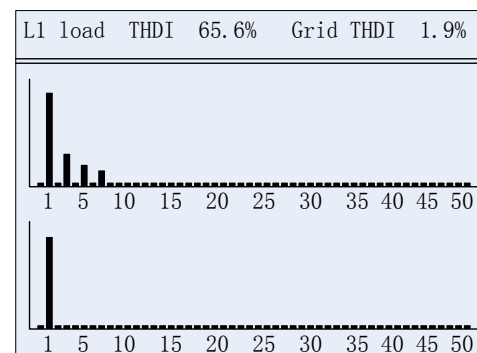


Figure 5-7 harmonic spectrums

From figure5-6, we can view the information about grid voltage THDU, load current THDI and grid current THDI by selecting the THDI voltage & current. Also we can view the relevant harmonic spectrums by press the Enter button if we want to know the spectrums. For example, if we want to view the THDI of L1, please select L1 – harmonic spectrum and press the Enter button to enter the interface

as 5-7 shown. We can clear know that the comparison of L1 load current THDI of before compensation and after compensation. We can know the difference between before compensation and after compensation.

Select the temperature and press the Enter button to enter the interface as figure 5-8 shown.

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
Internal Temp. [1]:65℃		
Internal Temp. [2]:65℃		
Internal Temp. [3]:65℃		
Internal Temp. [4]:65℃		
Internal Temp. [5]:65℃		
Internal Temp. [6]:65℃		
Sinexcel Electric Co., Ltd.		

Figure 5-8 temperature

From figure 5-8, we can know that there 6 temperature in all. The internal temp.1 to 3 show the temperature of inverters in L1 to L3. The temperature 4 to 6 show the partial temperature in the AHF.

We can clear know the status of temperature in the internal AHF.

5.1.2 System Setup

There are 3 kinds of settings in the system settings as shown in figure 5-9. The user may enter the interface by entering the password, the people who haven't password shall not be allowed to enter, only the personnel who are trained by Sinexcel can operate!

In this interface, there are many settings options including system parameters, system display, and system communication. We can enter each menu by selecting the submenu and pressing the Enter button.

Entering the system display settings interface as the figure 5-10 shown, we can move the cursor by pressing the Up/Down button, then the cursor is blinking, so the settings will be changed by pressing the Up/Down button, and the press the Enter to finish the settings. Other settings is no longer to introduce in the section, all the settings shall be saved in the system.

Sinexcel	2010-12-01	09:00:00
AHF-50-400-4L	M130D180	Normal
System Parameter Setting		
System Display Setting		
System Communication Setting		
Sinexcel Electric Co., Ltd.		

Figure 5-9 system settings

System Display Setting	
LCD Brightness:	23
Time:	09:00:00
Date:	2010-12-01
Language:	English

Figure 5-10 system display settings

5.1.3 Language Setup

Sinexcel AHF there are two national languages are available, before they leave the factory default Settings for Chinese, users can on the spot according to the need for the corresponding Settings, two languages respectively is: Chinese and English.

5.1.4 History Records

The history records shall record all faults in running including the fault types, starting time and ending time, to facilitate the maintenance personnel to find the fault and make proper maintenance. General the history records are not allowed to be cleared.

5.1.5 Menu Description

Detailed description of the LCD display window as shown in figure 5-1.

Sinexcel AHF system information window: to display the basic information of AHF including time, date, AHF name and the configuration and status. It's unnecessary for the user to operate. The details are described as follows:

Table 5-2 AHF system information window items description

Display	Description
Sinexcel	AHF name
2012-05-29	Date (format: Y-M-D)
15: 02:30	Time (format: 24H, H:M:S)
AHF-25/35/50/60/75/100-400-4L	25/35/50/60/75/100: means the rated output current is 25/35/50/60/75/100A; 400: means the rated voltage is 400V; 4L: means the network configuration is 3P4W, 3L means the 3P3L.
M130D180	M: monitoring version; D: control software version
(Status) Normal, Stop, Fault	Normal: AHF is normally working Stop: AHF is in standby mode Fault: AHF fuse or hardware has fault

AHF menu window and data window

Use UP/DOWN/ENTER/ESC key to select.

Table 5-3 AHF menu window and data window items description

Menu Name	Items			Description
Voltage	RMS Voltage	Voltage (V)		Phase voltage
		Frequency (Hz)		Frequency
		THDU (%)		Total harmonic distortion of Voltage
	L1/L2/L3 - Waveform			Phase voltage waveform
Current	Load Current (A)	RMS Load Current	Load I	Load phase current
			Load PF	Power factor of load phase
			THDI	Load phase current THDi
		Waveform		current waveform of L1/L2/L3
	Compensated Current (A)	RMS Comp. Current	Comp. I	System compensated current of L1/L2/L3
			Load Rate	Proportion of the compensation current in the rated output current
		Waveform		Current waveform of L1/L2/L3
	Grid Current (A)	RMS Grid Current	Grid I	Grid phase current
			Grid PF	Power factor of grid phase
			THDI	Grid phase current THDi
		Waveform		Current waveform of L1/L2/L3
Harmonic Analysis	THD Voltage & Current	Grid THDI		Grid phase current THDi
		Load THDI		Load phase current THDi
		THDU		Load THDi and column diagram
	Harmonic Spectrum			Harmonic spectrum before and after compensation
Temperature	Internal Temp. [1] to [3]			The inverters temp. of L1/L2/L3
	Internal Temp. [4] to [6]			The partial temperature of inductance board
Settings	System Parameter Settings	Op. Mode		Setup the operation mode of AHF, harmonic compesation, harmonic and reactive power compensation, load balancing and auto-aging (this mode CANNOT be selected by costumers).
		CT Ratio		External CT ration , such as 300:5 or 600: 5...
		CT Location		Should be selected in the load side or supply side
		PT Ration		The ration of the transformer
		Harmonic comp. setting		Should be selected in sequential, intelligent or all.

Menu Name	Items		Description
		Individual	Selecte the 2nd to 50th order harmonic
		Slave Module Quantity	Setup the quantity of slave module
		Total Capacity Setting	The total capacity of milt-set system
		Power ON Mode Setting	Should be selected in auto or manual
	System Display Settings	LCD Brightness Setting	Adjust the LCD screen brightness
		Time	Setup the time
		Date	Setup the date
		language	Chinese or English are available
	System Communication Settings	RS485 Adress	Monitoring address
		RS485 Band Rate	The transformation times of carrier wave in unit time
		RS485 Protocol	China TelCom or Modbus are available
		IP Address	Matches to the setting in computer
		Gateway IP	Matches to the setting in computer
		Subnetmask IP	Matches to the setting in computer
Alarm Events	Active Alarm Events		The active alarm events No., name and occurrence time
	History Alarm Events		The history alarm events No., name, occurrence time and end time
Power ON/OFF	Power ON		Confirm power ON
	Power OFF		Confirm power OFF
	Clear Fault		Clear the fault in order to restar the AHF

5.1.6 Faults Description

Table 5-4 is the faults of Sinexcel 050 AHF with LCD, it shall help the user easily find the fault and solve.

Table 5-4 AHF Faults Description

Voltage Abnormal	The input voltage is not within the range of 132V-264V
Frequency Abnormal	The AV input frequency is not within the range of 40-70Hz
Output Overload	The load end adds overload or overload short circuit
Inverter Fault	Busbar voltage is too low or too high
Inverter Over-temperature	The temperature of the radiator of inverter is too high and the inverter stops working. The alarm is given by the temperature monitoring signal at the outlet of radiator of inverter. After the temperature is lowered down in 5 minutes, AHF shall be automatically run. If the temperature is too high, please check: 1. Whether the environmental temperature is too high; 2. Whether the outlet is blocked; 3. Whether the fan has fault.
Fan Fault	There is at least one fan having fault
Power Fault	Auxiliary power board has fault
Fuse Fault	There is at least one fuse breaking, the system is powered off.
Inverter Over-current	The pulse width module of the inverter is over-current
CT Fault	The setup of CT transformation ratio is not correct
Busbar Over-voltage	DC busbar voltage is too high and the system is powered off, after the fault is solved, the inverter shall be started again.

5.2 Power-Saving Mode

If no any operation is made within two minutes, the system shall enter power-saving mode and the backlight shall be turned off. Press any one key to activate the screen display.



Figure 5-11 Power-saving mode

Chapter VI Accessories

6.1 Current Transformer

As an external part of Sinexcel AHF, the current transformer plays a key role in the running of AHF, it's very important for AHF to select a proper current transformer.

In Sinexcel AHF series, the minimum CT transformation ratio is 150: 5 and the maximum is 10000:5. For the AHF series with LCD and monitoring modules, the transformation ratio of CT may be set up from 150:5 to 10000:5.



Notices

When buying CT, DO check the transformation ratio of CT is allowed by Sinexcel, and check whether the external CT ratio is consistent to the actual CT ratio, if it's not, it might cause abnormality or bad effect.

The precision of external current transformer is required higher than 0.2, if lower one is selected, the compensation precision of Sinexcel might be affected.



Notices

When selecting CT transformation ratio, it's advised to select according to the load current, as it may make better harmonic compensation to produce better effect. It is recommended that the input current of CT is 2~4 times to the load current. For example, if the maximum load current is 1000A, 2000:5~4000:5 is the better selection.

External CT is required to select three in 3-phase 4-wire to respectively install on L1, L2 and L3, required to select two in 3-phase 3-wire to respectively install on L1 and L3.

As an optional part, the user may select split or fix type current transformer, and the split CT is easy to be installed, while fix CT must be installed in case of power disconnection of customer terminal.

Note: external CT of Sinexcel AHF is advised to be installed at the load side, namely CT is installed between Sinexcel AHF and the load, in this way, only three CTs can meet the demand, as shown in figure 6-1: refer to table 4-2 for the detailed wiring numbers.

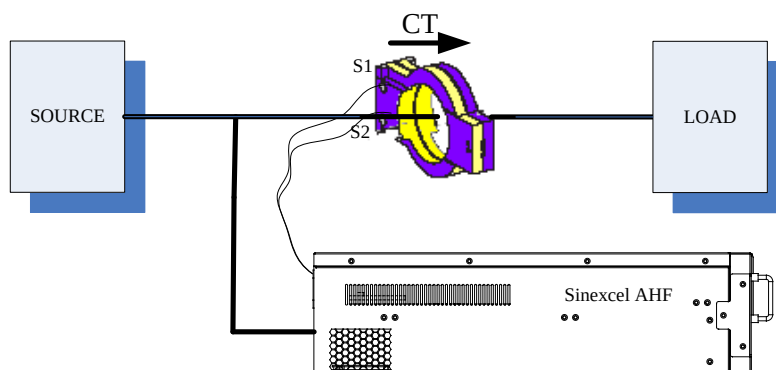


Figure 6-1 CT installation diagram (load side)

There are three ways to choose if the CTs are installed at the load side with the capacitance in the input side of load, as shown in figure 6-2.

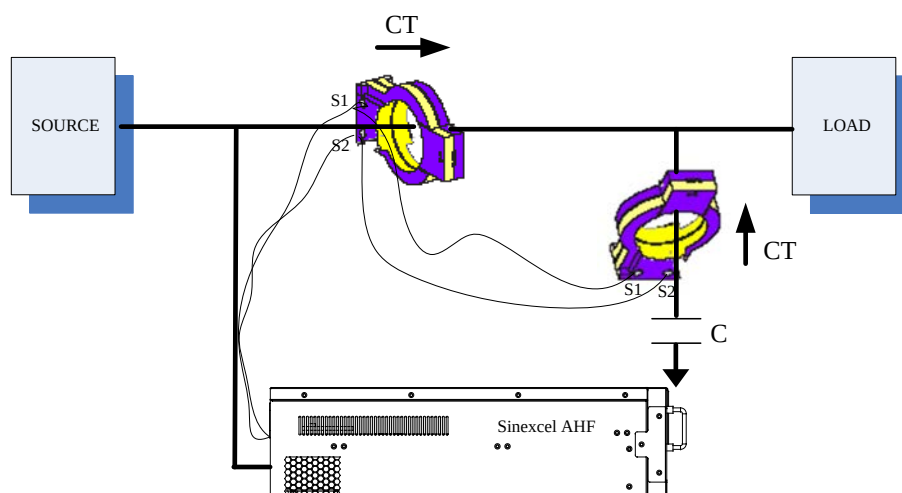


Figure 6-2(1) CT installation diagram (load side)

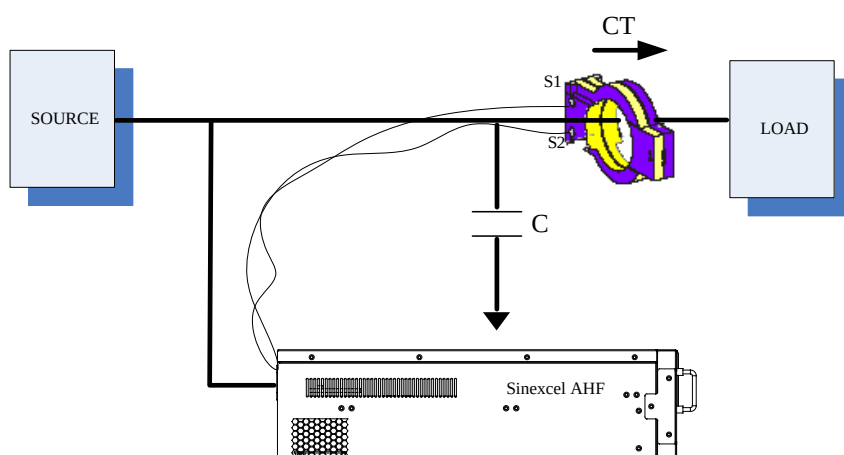


Figure 6-2(2) CT installation diagram (load side)

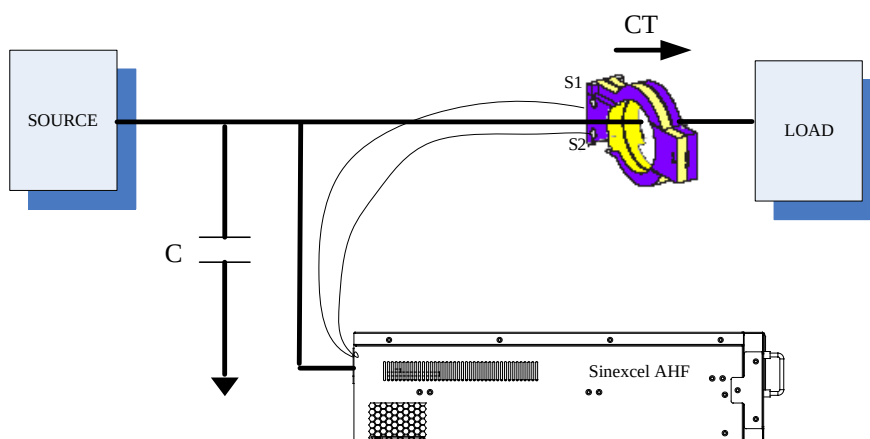


Figure 6-2(3) CT installation diagram (load side)

It is suggested that the CTs can be installed at the supply side if the load side is not suitable for the CT installation. Three CTs are installed on phase A, B and C, as shown in figure 6-3. The arrows direction is the positive direction which should keep the same with the one in the shell of CT.

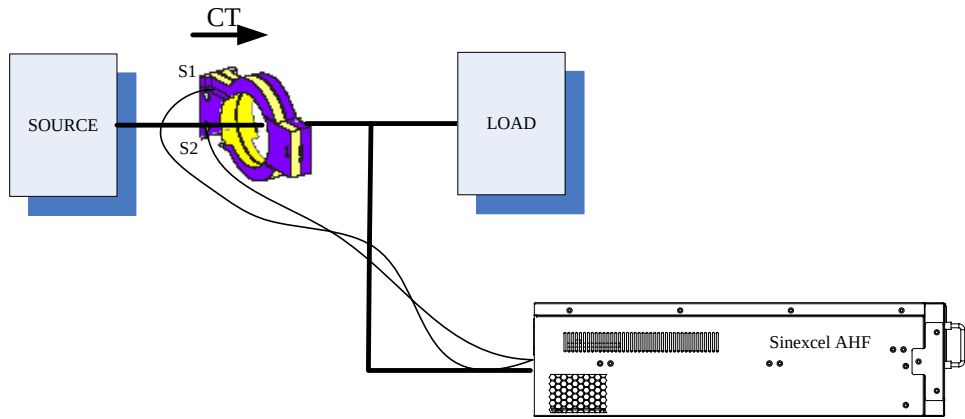


Figure 6-3 CT installation diagram (supply side)

There are two ways to choose if the CTs are installed at the supply side with the capacitance in the input side of load, as shown in figure 6-4.

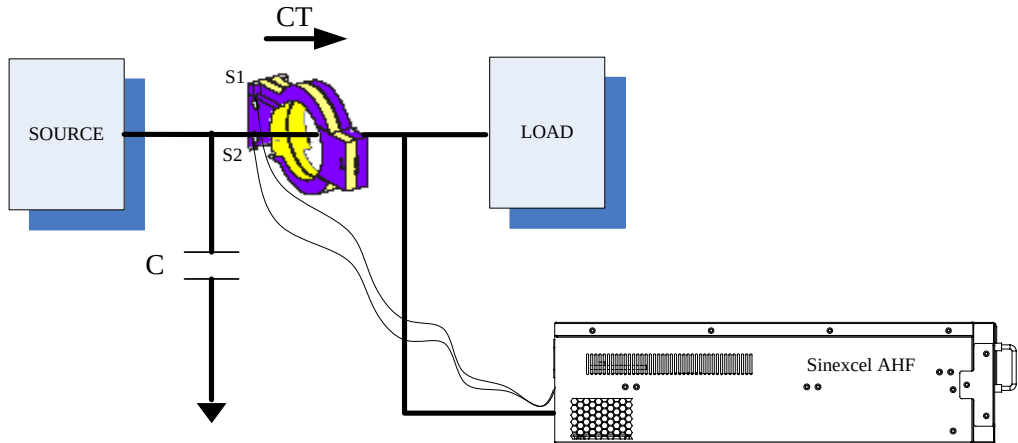


Figure 6-4(1) CT installation diagram (supply side)

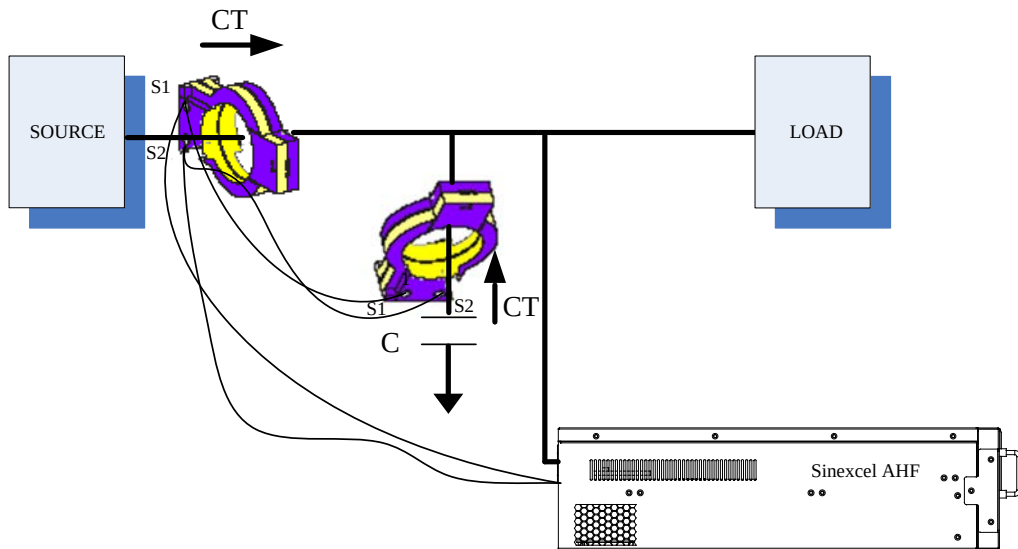


Figure 6-4(2) CT installation diagram (supply side)

The way to install CTs with the capacitance in the input side of load is shown in figure 6-5.

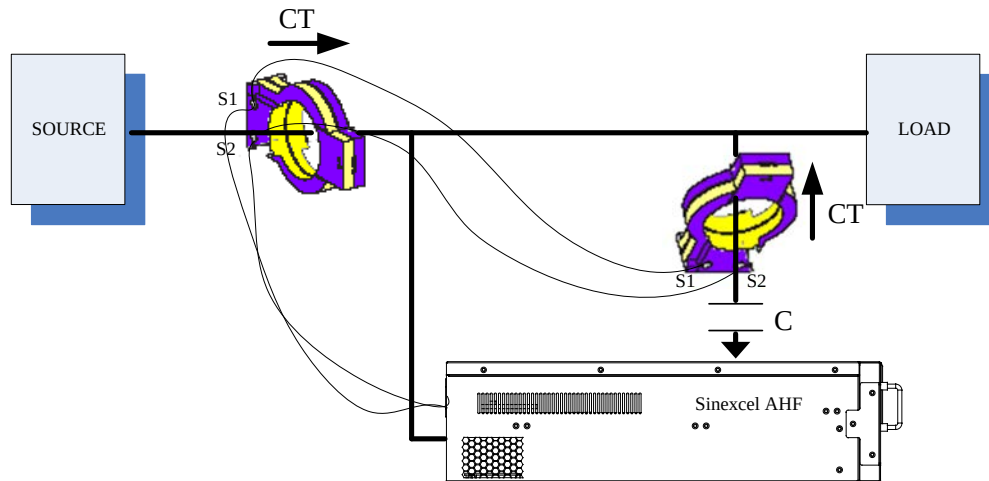


Figure 6-5 CT installation diagram (supply side)

The parallel connection of two CTs' output side is shown in figure 6-6:

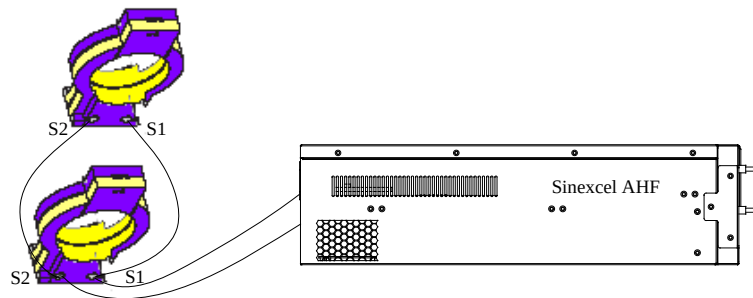


Figure 6-6 CT output side connections diagram (load side)

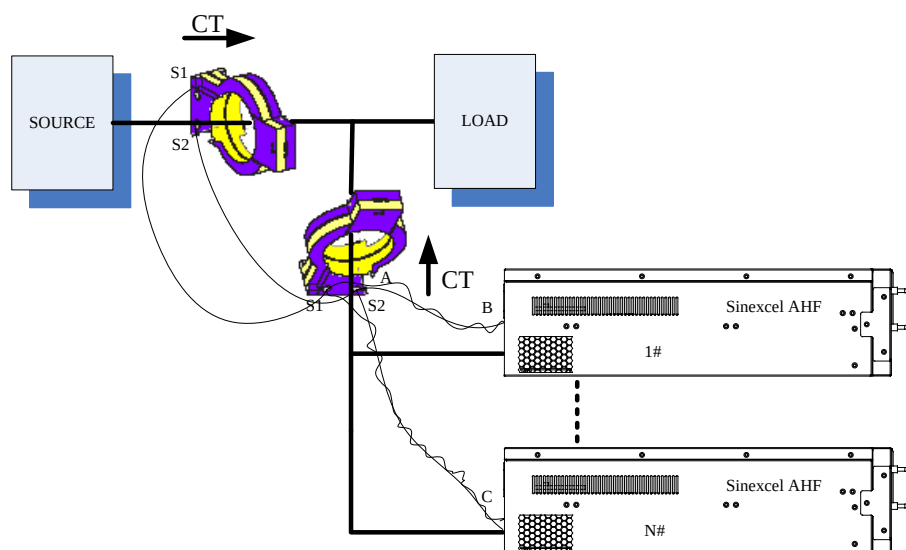


Figure 6-7 CT output side connections diagram (load side)

In the parallel connection system, if the current transformer can be installed between Sinexcel and load, it's allowed to install two current transformers that have consistent transformation ratio, one is installed at the power side and the other one is installed at the output

terminal of the system. And then connect the two CT output terminals in parallel and install on J14/J15/J36/J67/J78 terminal of Sinexcel, the installation mode of two CTs is described as figure 6-7 shown, the arrowhead's direction must be consistent to the arrowhead's direction on the housing of CT. and the length of signal cable AB must be equal to AC.

Remark: Load side and supply side are both suitable for single AHF. But in parallel configuration system, only the load side is suggested.

6.2 CT Cable

In Sinexcel AHF products, CT cable is also an optional part. All of the cables are twisted line, each group comprises six cables: yellow + black, green + black and red + black.



Notices

Six cables have same length in each group for accurate work of the system.

Each phase of cable is required to use twisted-pair, the shield twisted-pair is better, to avoid the interruption of other signals!

For parallel connection of CT output side:

Please note that when multiple sets are connected, the selection of CT cables is very important, as multiple Sinexcel AHFs use one external CT, consequently the CT cables connecting to each Sinexcel AHF should have same length, if one set uses 10 meters long cable, and then other five sets must also use 10 meters long cables, which shall ensure consistent communication and realize the optimal effect. Meanwhile when multiple sets are connected, it requires the CT cable of each set should be connected to the CT wiring terminal from external CT terminal, as shown in figure 6-8. L1 and L2 have same length.

For series connection of CT output side:

It's allowed to directly connect one to another, as shown in figure 6-9.

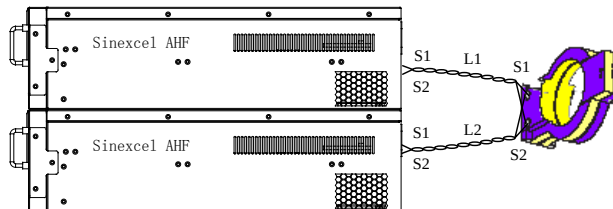


Figure 6-8 parallel connection of CT output side

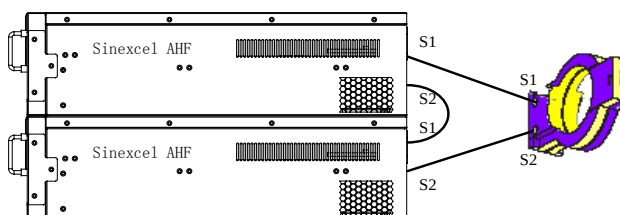


Figure 6-9 series connection of CT output side

The CT cable specification depends on the length. The STP cable RVVSP 2×2.5 should be suggested for Sinexcel AHF while the length is less than 15m, the RVVSP 2×4 should be suggested for Sinexcel AHF while the length is more than 15m and less than 30m, and please contact Sinexcel Electric while the length is more than 30m.

6.3 Connection of Current Transformer

When connecting and installing external CT, it's specified to connect yellow line to L1, green line to L2 and red line to L3. Take yellow line as example, connect the yellow line to S1 terminal of CT1 and black to S2 terminal of CT1, as the same, connect green line to S1

terminal of CT2, black to S2 terminal of CT2, red line to S1 terminal of CT3, and black to S2 terminal of CT3. The connection of yellow/green/red twisted line and Sinexcel AHF is referred to table 4-2.

6.3.1 CT Installation Direction

We have marked the CT installation direction in the figures of 6.1, and here we shall further detail the cable-in direction as figure 6-10 shown.

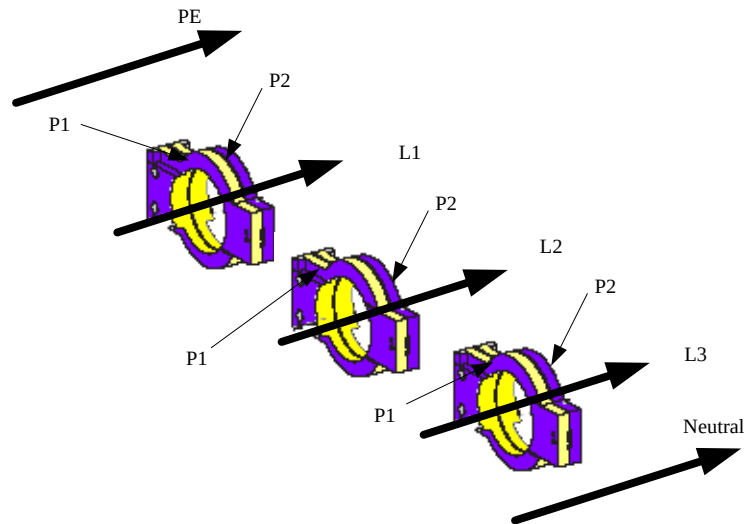


Figure 6-10 CT cable-in direction diagram

6.3.2 CT Terminal Block

When external CT is connected to the system, the terminal of CT auxiliary cable must be shortly connected as figure 6-11 shown, it can't be disconnected until the CT auxiliary cables is connected to the corresponding terminal of Sinexcel AHF.

The short circuit device is not provided and the user should buy additionally when connecting CT.

For safety, please assure that the output side of CT in short circuit status and connect to the PE line.

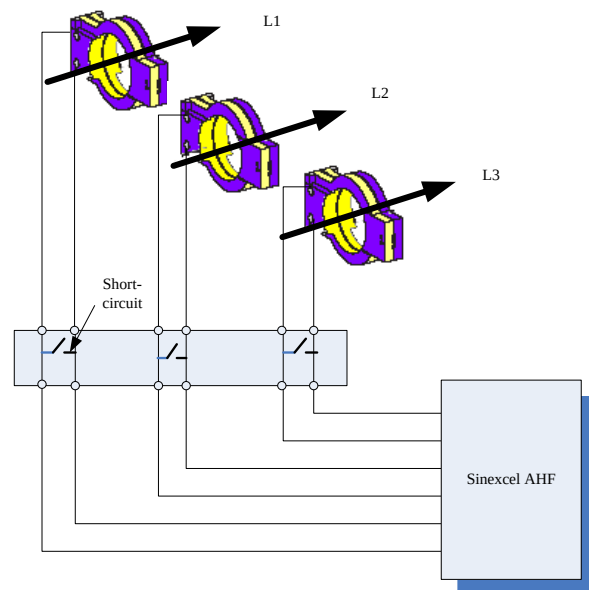


Figure 6-10 CT cable connection diagram

6.4 LCD and Monitoring Module

The standard Sinexcel AHF products are equipped with LCD and it's unnecessary for the user to buy additionally. Refer to chapter V for the operation and functions of LCD.

Chapter VII Background monitoring

7.1 Introduction

As is known to all, DSP technology is wide use with its high ability in digital processing. Sinexcel AHF background monitoring system based on the DSP, which can complete the high rate data processing and meet the system real time requirement.

7.2 Sinexcel AHF monitoring mode

China TelCom and Modbus protocols are available in AHF communication using RS 485 communication interface and the Ethernet communication interface as figure 7-1 shown

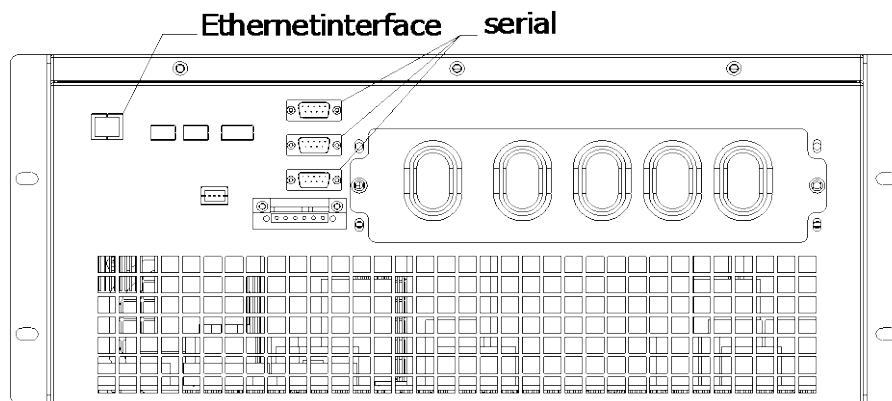


Figure 7-1 Sinexcel 050/060 AHF Communication interface diagram

Note: Only one used for serial communication, the other two used for centralized monitoring.

7.2.1 RS485 interface

RS485 interface: the optimal serial interface due to the advantage in excellent resistance to noise interference, long transmission distance and multistation ability

RS485 communication interface was shown in figure 7-2.

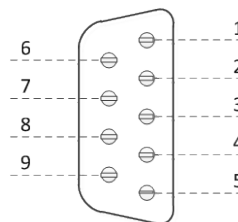


Figure 7-2 RS 485 communication interface diagram

Note: PIN3 to RS 485+, Pin 4 to RS 485-, Pin 5 to GND, the AHF is fixed the male head. Sinexcel 025/035 AHF has a serial port of standard RS485 interface. Sinexcel 050/060 AHF has three serial ports of standard RS485 interface.

7.2.2 Sinexcel AHF Ethernet monitoring

Sinexcel AHF monitoring system can realizing data acquisition, real time control and network communication base on TI Company's 32-bit TMS470 chip, embedded UC/OS - II operating system, with all kinds of control program.

Monitoring board is similar to a PC machine by integrating Ethernet interface, supporting the TCP/IP protocol, having its own IP

address. We can monitor and control the status of AHF by input the IP Address through IE browser, because of there is an embedded Webserver in the AHF.

Ethernet (LAN): Ethernet connection needs switch, setting up the fixed IP address and using connecting cable named twisted pair (namely network cable).

The expansion board is integrated in the AHF, which provides 1 RJ485 interface, 2 input interfaces and 2 output interfaces. The expansion is shown in figure 7-3.

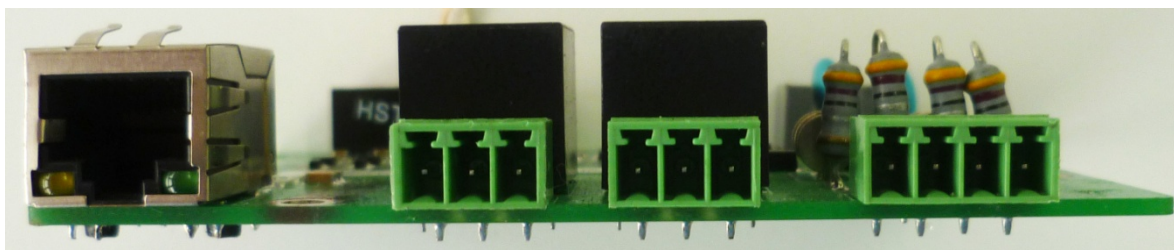


Figure7-3 Expansion board

Generally, we name the ports from left to right as 1 # ~ 11 #, the specific functions each port is describe as table 7-4 shown:

Table 7-4 the function of expansion board

Port number	Terminal interface
1#	RJ45 interface
2#	1 st output relay normally closed contacts
3#	1 st output relay intermediate contact
4#	1 st output relay normally open contacts
5#	2 nd output relay normally closed contacts
6#	2 nd output relay intermediate contact
7#	2 nd output relay normally open contacts
8#	1 st input positive
9#	1 st input negative
10#	2 nd input positive
11#	2 nd input negative

The output port allows maximum DC current of 8A, the maximum DC voltage of 28 V and maximum AC voltage of 277V.

The input port allows minimum DC voltage of 12V, the maximum DC voltage of 24 V.

7.3 Sinexcel AHF background monitoring software

Sinexcel AHF background monitoring software is remote control software. Using the remote control, the client need to input the user name and password to identity verification to use the remote control.

The main features include:

1. Remote real-time monitoring
2. waveform
3. harmonic analysis
4. Reading and setting up parameters
5. Database function

7.4 Sinexcel AHF background monitoring system structure

With the help of computer network, Sinexcel AHF background monitoring system provides a great convenience in operating and controlling the AHF. The whole monitoring system is shown as figure 7-5.

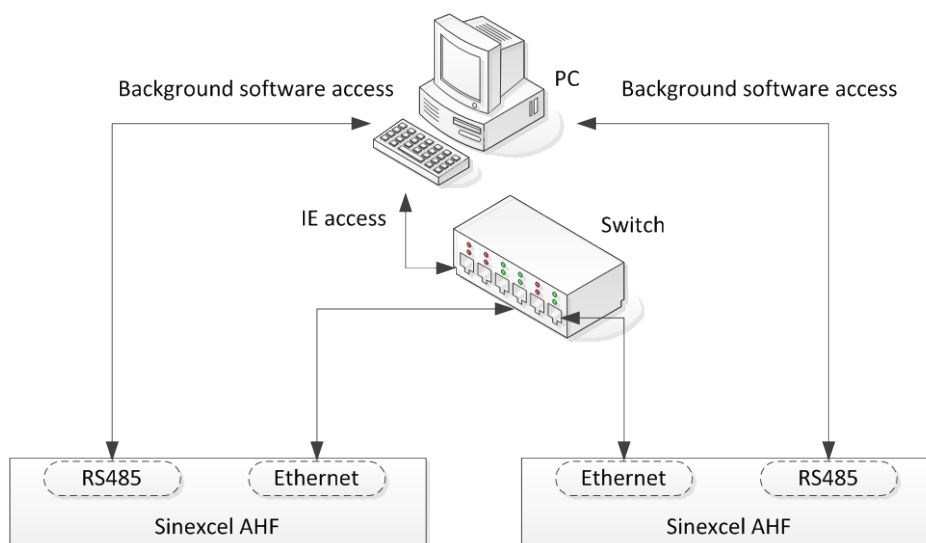


Figure.7-5 background monitoring system structure

Chapter VIII Product Specifications

8.1 Standards

Sinexcel AHF completely meets the following standards:

Table 8-1 European and Chinese standards

Items	Standards
General safety requirements of AHF operating area	EN 50178:1997/IEC 50178:1997
AHF EMC requirements	EN 61000_6_2(2005)/EN55011, GROUP1, CLASSA IEC 61000_6_2(1999)/CISPR11, GROUP1, CLASSA
AHF performance confirmation and test requirements	EN 50091-3/IEC 62040-3/AS 62040-3(VFI SS 111)

The standards described in table 8-1 quotes the related articles from IEC and EN in terms of safety (60950), electromagnetic radiation and immunity to interference (IEC/EN/AS61000 series) and structure (IEC/EN/AS60146 series and 60529)

8.2 Technical Specifications

Table 8-2 Environmental Parameters

Rate Power	Unit	Sinexcel 025/035/050/060/075/100 AHF
Noise within 1m	dB	56
Altitude	m	<1500m, use as per GB/ T3859.2 above 1500m
Relative humidity	-	5%~95%, No condensation
Working temperature	°C	-5~45
Storage & transport temperature	°C	-20~70

Table 8-3 AHF AC Input (electric supply)

Rate Power	Unit	Sinexcel 025/035/050/060/075/100 AHF
Rated AC input voltage	Vac	380/400/415
Input voltage range	Vac	132V~264V
Frequency	Hz	50/60Hz (45Hz~66Hz)

Note: also can be used in 480V/600V/690V/1000V voltage, need to add a transformer and setting up by software.

Table 8-4 Efficiency, consumption and air exchange

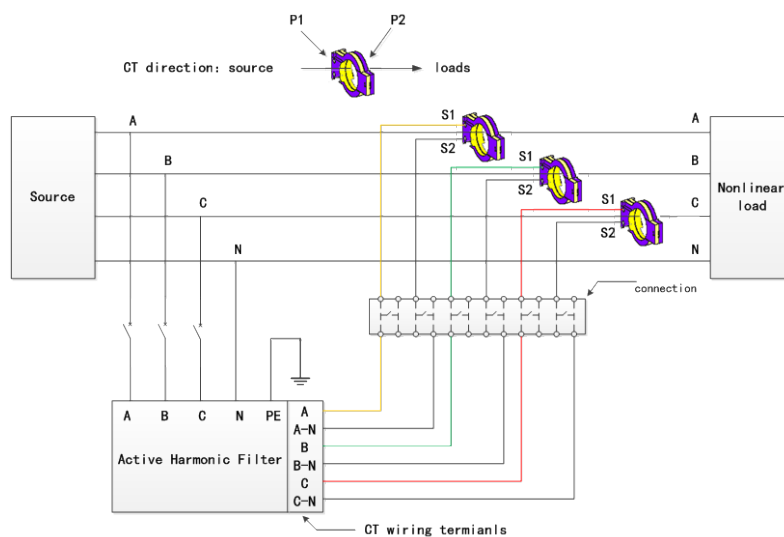
Rate Power	Unit	Sinexcel 025/035/050/060/075/100 AHF
Power supply mode	%	>97
Heat exchange and air quantity (ventilation)		
Rate Power	kVA	Sinexcel 025/035/050/060/075/100 AHF
Normal mode (full load)	kW	Less than 0.45/0.63/0.9/1.08/1.35/1.8
Cooling air requirement	L/sec	75/75/151/151/300/300

Table 8-5 AHF mechanical parameters

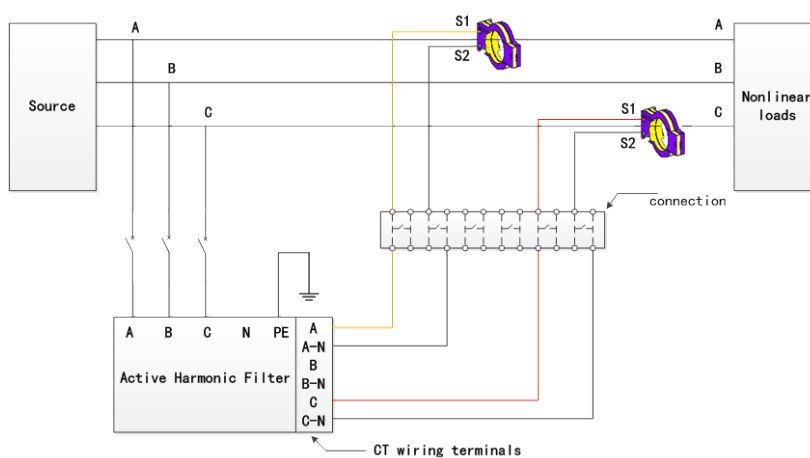
Rate Power	Unit	Sinexcel 025/035/050/060/075/100 AHF
Size, W x D x H	mm	Sinexcel 025/035 AHF: 260×455×200 Sinexcel 050/060 AHF: 440×590×200 Sinexcel 075/100 AHF: 440×575×232
Weight	kg	16/16/35/35/40/40
Weight (with package)	kg	18/18/37/37/42/42
Color	N/A	Black (EC572C)
Protection class		IP20

Appendix

Appendix 1: 3P4W network configuration main wiring diagram



Appendix 2: 3P3W network configuration main wiring diagram



Appendix 3: Selection table

Rated current	25A/35A	50A	60A/75A	100A
Power cable	A/B/C/PE: 10mm2 N: 16mm2	A/B/C/PE: 16mm ² N: 25mm ²	A/B/C/PE: 25mm ² N: 35mm ²	A/B/C/PE: 35mm ² N: 50mm ²
CT cable	<15m: RVVSP 2×2.5; 15m-30m: RVVSP 2×4; ≥30m: Please contact Sinexcel Electric.			
CT ratio range	150/5~10000/5	150/5~10000/5		150/5~10000/5
Rated current of MCCB	≥60A	≥120A		≥160A
Bulgy screw	M8（only for wall mount）			M10（only for wall mount）
Remark	The cable size should be increased if the cable temperature requirements.			

[illegible]

